

Work Order ID 52163

Page 1

Thursday, September 17, 2009 9:53:50 AM

Item ID: D206-642-611

Accept



Setup Start



Revision ID: M

Stop



Item Name: Float Skidtube LH

Start Date: 9/17/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 10/7/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 09-9-17

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop


**Sequence ID/
Work Center ID**
**Operation
Description**
**Set Up/
Run Hours**
**Draw
Number**
**Draw
Rev.**
**Plan
Code**
**Accept
Qty**
**Reject
Qty**
**Reject
Number**
**Insp.
Stamp**

Draw Nbr	Revision Nbr
DSI 9467	Rev A
IIN D206-642	Rev M

100

0.00



DC

Memo

0.00

Photocopy bluefile and create labels per PPP D206-642-611 CHG004

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Work Order ID 52163

Page 2

Thursday, September 17, 2009 9:53:50 AM

Item ID: D206-642-611

Accept



Setup

Start



Revision ID: M

Stop



Item Name: Float Skidtube LH

Start Date: 9/17/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 10/7/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run

Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

**Sequence ID/
Work Center ID****Operation
Description**Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120



QC4- 100% Inspect kits for completeness

0.00

1 12-22

QC

Memo

0.00

Quality Control

130



0.00

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-642-611

Location: _____

PPP Rev: _____

12/12/23 0

140



QC21- Final Inspection - Work Order Release

0.00

H J 12-30

QC

Memo

0.00

Quality Control

12/12/23

Picklist Print

Page 1 /16

Thursday, September 17, 2009 9:53:49 AM

Work Order ID: 52163



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D206-642-641RevM



Manufactured

No

110

Each

0.0000

1.0000



54025

10/17/2009

Replacement Skidtube

D206-651-041RevA/B2



Manufactured

No

110

Each

32.0000

1.0000



B37451 9/17/2009

206A/B GHW

<u>Warehouse</u>	<u>Loc Oty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

FG

32

43839

13

46160

19

D2665-1RevD



Manufactured

No

110

Each

15.0000

2.0000



9/17/2009 SP

Saddle, LH Fwd Aft Out 206

<u>Warehouse</u>	<u>Loc Oty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST

15

44282

6

46097

9

B5414282 SP

B54025

Picklist Print

Page 2 / 16

Thursday, September 17, 2009 9:53:49 AM

Work Order ID: 52163



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2666-1RevD



Manufactured

No

110

Each

11.0000

2.0000



Saddle, LH Fwd Aft In 206

9/17/21 sf

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST

11

44284

46099

110

Each

189.0000

8.0000



<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

OFFSHORE

FG

4

103324

4

Main Warehouse

ST

185

108409

14

111925

71

112431

100

2

9/17/21 sf

AN3C41A



BOLT

Purchased

No



<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

OFFSHORE

FG

4

103324

4

Main Warehouse

ST

185

108409

14

111925

71

112431

100

8

Picklist Print

Page 3 / 16

Thursday, September 17, 2009 9:53:49 AM

Work Order ID: 52163



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2652RevA 		Manufactured		No		110	Each	330.0000	16.0000		 BS1531 9/12/21 S	

Bushing

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>	
OFFSHORE			
FG	44		
31985	44		
Main Warehouse			
ST	203		
21091	0		
45318	16		
46608	12		
48187	175		
Main Warehouse			
ST40	83		
50271	83		

Picklist Print

Page 4 /16

Thursday, September 17, 2009 9:53:49 AM

Work Order ID: 52163



Parent Item: D206-642-611RevM

Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-3 		Purchased		No		110	Each	5,320.000	17.0000			9/17/21 SJ

Nut

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG 80

103691 80

Main Warehouse

ST 5240

111819 78

112243 186

4976

AN5C11A

Purchased No

110 Each 122.0000 4.0000



Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG 4

104817 4

Main Warehouse

ST 118

111925 68

112489 50

9/18/21 SJ

Picklist Print

Page 5 /16

Thursday, September 17, 2009 9:53:49 AM

Work Order ID: 52163



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5C32A		Purchased		No		110	Each	116.0000	4.0000		9/12/21 Sif	

Warehouse

Location

OFFSHORE

FG 4

18918 4

Main Warehouse

ST 112

110155 71

111808 41

ST 112

110155 71

111808 41

MS21043-5



Nut

Purchased

No

Loc Qty

Loc Code

Warehouse

Location

Main Warehouse

ST 744

110180 7

111119 37

111819 200

112314 500

Picklist Print

Page 6 /16

Thursday, September 17, 2009 9:53:49 AM

Work Order ID: 52163



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960C516L 		Purchased		No		110	Each	345.0000	8.0000		<u>9/17/2009</u>	SD

WASHER

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	345
109545	12
111650	33
111916	300

D3672-7RevB



Manufactured No

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	790
35522	290
51696	500

Phenolic Washer

Picklist Print

Page 7 /16

Thursday, September 17, 2009 9:53:49 AM

Work Order ID: 52163



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4C6A 		Purchased		No		110	Each	166.0000	12.0000		ML10759 9/12/21 SP	

Bolt

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

4

103344

4

Main Warehouse

ST

162

111724

162

AN960C416L

Purchased No

110 Each 1,112.000 24.0000



9/12/21 SP

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

44

104925

44

Main Warehouse

ST

1068

111808

63

111916

5

112612

1000

24

Picklist Print

Page 8

Thursday, September 17, 2009 9:53:49 AM

116

Work Order ID: 52163



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3672-3RevB 		Manufactured		No		110	Each	919.0000	24.0000		9/18/21 SP	

Phenolic Washer

Warehouse

Location

Main Warehouse

ST	419
34471	56
48258	363

Main Warehouse

ST117 	500
51596	500

MS21043-4



Nut
Purchased

No

110 Each 1,397.000 12.0000



24
9/18/21 SP

Warehouse

Location

OFFSHORE

FG	40
104603	40

Main Warehouse

ST	1357
111819	35
112243	22
112314	1000
112492	300

Picklist Print

Page 9 / 16

Thursday, September 17, 2009 9:53:49 AM

Work Order ID: 52163



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN6C44A



BOLT

Purchased

No

110

Each

152.0000 2.0000



M113121

9/12/21

SL

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

2

103964

2

Main Warehouse

ST

150

110105

4

110155

14

110665

1

110865

31

111605

50

111649

50

MS21043-6



NUT

Purchased

No

110

Each

1,112.000 2.0000



9/12/21

SL

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

1112

110584

14

111424

98

112314

1000

Picklist Print

Page 10 / 16

Thursday, September 17, 2009 9:53:49 AM

Work Order ID: 52163



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960C616  WASHER		Purchased		No		110	Each	153.0000	4.0000		9/12/21 SP	

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG 12

19185 12

Main Warehouse

ST 141

110139 100

19185 41

110 Each 451.0000 10.0000

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG 50

29962 50

Main Warehouse

ST 401

16400 20

43810 11

45247 25

47603 145

48235 200

9/12/21 SP

9

9/12/21

SP

10

D2712RevB



Set Screw

Manufactured

No

110139
19185

110 Each 451.0000 10.0000

Picklist Print

Page 11 / 16

Thursday, September 17, 2009 9:53:49 AM

Work Order ID: 52163



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2884RevB		Manufactured	No			110	Each	23.0000	2.0000		9/12/21	SP
-----------	--	--------------	----	--	--	-----	------	---------	--------	--	---------	----

Saddle Spacer

<u>Warehouse</u>	<u>Loc Oty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

OFFSHORE

FG 10

29453 10

Main Warehouse

ST 13

37444 13

D2885RevB		Manufactured	No			110	Each	29.0000	2.0000		7	
-----------	--	--------------	----	--	--	-----	------	---------	--------	--	---	--

Saddle Spacer

<u>Warehouse</u>	<u>Loc Oty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

OFFSHORE

FG 10

29199 10

Main Warehouse

ST 19

37443 19

Picklist Print

Page 12 /16

Thursday, September 17, 2009 9:53:49 AM

Work Order ID: 52163



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C36A*		Purchased		No		110	Each	242.0000	6.0000		9/12/01	sf



BOLT

8/16
Last page
N/A

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

4

101261

4

Main Warehouse

ST

238

111917

67

111925

71

112454

50

112646

50

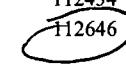
MS21250-03004



HIGH STEEL BOLT

Purchased

No



110 Each 80.0000 6.0000



9/10/01

sf

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

80

106277

80

6

Picklist Print

Thursday, September 17, 2009 9:53:49 AM

Page 13 / 16

Work Order ID: 52163



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960C10L		Purchased		No		110	Each	6,964.000	18.0000		11/13/2009	20100150

washer

11/149 C 0332R

Warehouse

Location

OFFSHORE

FG 100

103585 100

Main Warehouse

ST 6864

112116 1864

112612 5000

D3672-1RevB



Manufactured No

110 Each 1,186.000 18.0000



Phenolic Washer

Warehouse

Location

Main Warehouse

ST 686

39275 19

42329 121

47628 546

9/12/2009 SF

Main Warehouse

ST117 500

51674 500

Picklist Print

Page 15 / 16

Thursday, September 17, 2009 9:53:50 AM

Work Order ID: 52163



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5C13A		Purchased		No		110	Each	120.0000	1.0000		9/18/2010	

Warehouse

Location

OFFSHORE

FG 2

18918 2

Main Warehouse

ST 118

107615 2

107800 16

111648 50

111925 50

AN960JD10



Washer

NAS149C036312

Purchased

No

110

Each

2,215.000

6.0000



9/18/2010 11:34:22

Warehouse

Location

Main Warehouse

ST 2215

105442 95

109059 2

109840 23

110985 202

111279 5

111668 64

1112369 1000

1112369 824

Picklist Print

Page 16 16

Thursday, September 17, 2009 9:53:50 AM

Work Order ID: 52163



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5C7A 		Purchased		No		110	Each	104.0000	4.0000		9/18/2011	

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG 2

19185 2

Main Warehouse

ST 102

19185 102

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D206-642 REV. M AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-642 REV. 2 SUBJECT TO AMENDMENT

REF. CANADIAN STC: SH98-4

REF. FAA STC: SA00475SE

REF. EASA STC: EASA.IM.R.S.01320

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY

WITHOUT NOTICE

WORK ORDER

NO. 52163

PURPOSE:

FOR THE D206-642-511/-512/513/-514/-611/-612/-613/-614 SKIDTUBE INSTALLATIONS, ACHIEVING THE REQUIRED 1.5-2 THREADS IN SAFETY MAY BE IMPOSSIBLE WHEN FASTENING AN3C41A BOLTS THROUGH THE SADDLES.

CHANGE:

FOR THE D206-642-511/-512/513/-514/-611/-612/-613/-614 SKIDTUBE INSTALLATIONS, THE QTY(16) D3672-5 WASHERS ARE REPLACED WITH THINNER D3672-7 WASHERS. THE PARTS LISTS ARE UPDATED AS INDICATED BELOW:

4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (D206-642)

32.17 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (ICA-D206-642)

ITEM	QTY -511	QTY -512	QTY -541	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH

IS:

12B	16	16			D3672-7	WASHER
-----	----	----	--	--	---------	--------

WAS:

12B	16	16			D3672-5	WASHER
-----	----	----	--	--	---------	--------

4.8 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, OEM/PMA BAG COMPATIBLE (D206-642)

32.18 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, OEM/PMA BAG COMPATIBLE (ICA-D206-642)

ITEM	QTY -513	QTY -514	QTY -545	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH

IS:

12B	16	16			D3672-7	WASHER
-----	----	----	--	--	---------	--------

WAS:

12B	16	16			D3672-5	WASHER
-----	----	----	--	--	---------	--------

A	NEW ISSUE	CP	09.06.17
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWN	CP		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9467	SHEET 1 OF 2
APPROVED	<i>M</i>	TITLE	SCALE
DE APPR.	<i>M</i>	WASHER CHANGE	NTS
DATE	09.06.17	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

4.9 206A/B HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (D206-642)
 32.19 206A/B HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (ICA-D206-642)

ITEM	QTY	QTY	QTY	QTY	QTY	QTY	PART NUMBER	DESCRIPTION
-611	-612	-613	-614	-641	-642	-654		
X							D206-642-611	SKIDTUBE INSTALLATION, LH
	X						D206-642-612	SKIDTUBE INSTALLATION, RH
		X					D206-642-613	SKIDTUBE INSTALLATION, LH, THRU BOLT
			X				D206-642-614	SKIDTUBE INSTALLATION, RH, THRU BOLT

IS:

12B	16	16	16	16		D3672-7	WASHER
-----	----	----	----	----	--	---------	--------

WAS:

12B	16	16	16	16		D3672-5	WASHER
-----	----	----	----	----	--	---------	--------

DESIGN	CP	DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWN	CP		
CHECKED	<i>M</i>	DRAWING NO. DSI 9467	REV. A SHEET 2 OF 2
MFG. APPR.	<i>N/A</i>		
APPROVED	<i>M</i>	TITLE WASHER CHANGE	SCALE NTS
DE APPR.	<i>M</i>		
DATE	09.06.17	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



Item ID: D206-642-611

Accept



Setup Start



Revision ID: M

Item Name: Float Skidtube LH

Stop



Start Date: 9/17/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 10/7/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 09-9-17

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
DSI 9467	Rev A
IIN D206-642	Rev M

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile and create labels per PPP D206-642-611 CHG004

C209112121

REFERENCE ONLY

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging